



Preparation and activity of Pt (Pd)/WP₂O₇ catalysts for H₂ Oxidation

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Abstract

WP₂O₇ prepared by convenient technique was used as a support for platinum group metals. WP₂O₇, Pt/WP₂O₇ and Pd/WP₂O₇ were characterized by powder X-ray diffraction, Ar physisorption, SEM-EDX, and were tested in the H₂ oxidation reaction. The activity of Pt/WP₂O₇ and Pd/WP₂O₇ catalysts was compared with that of Pt/Al₂O₃ and Pd/Al₂O₃ catalysts containing the same amount of supported platinum metals. It was shown that the Pt/WP₂O₇ and Pd/WP₂O₇ catalysts exhibit enhanced activity attributed to synergistic effect realizes between Pt(Pd) metal and WP₂O₇ phase.

Key words: hydrogen oxidation, WP₂O₇, catalytic activity, supported platinum group metals, SEM-EDX

Introduction

Biodegradation¹, biofiltration² and chemical reactions catalyzed by solids of different nature³⁻⁵ are among known routs used to prevent polluting the environment with different toxic chemical substances. It is known that oxidation of hydrogen (H₂), the later yields the water as only the one product, is the most prominent environmentally benign way for an energy production⁶. However, the H₂ emissions at the fuel operations can cause accumulation of high concentrations of flammable gas mixtures in the containment vessel. The same scenario can realize in reactor blocks of nuclear power plants at accidents caused the failure of the reactor pressure container⁷. The catalytic recombination (oxidation) is one of the ways can be used to prevent accumulation of H₂⁸. The catalysts for this process should characterize by a very high activity, functioned at low temperatures and at low H₂ concentrations and cannot be affected by the presence of water. Pt or cheaper Pd metals supported over various oxide carriers are known catalysts can be used for catalytic oxidation of H₂. However, phosphates resistant to different reaction media (e.g. reducing agents, solvents, acids and alkali) can be utilized instead of oxides as supports. The latter could allow achieving desired characteristics and ensuring a reasonable stability of catalytic properties. Among series of different phosphates, the tungsten (IV) diphosphate can be considered as a promising support for platinum group metal catalysts due to its proton exchange properties⁹ and a certain catalytic activity in the oxidation reactions¹⁰. So, in the present communication we report the preparation, characterization and catalytic activity towards H₂ oxidation of Pt and Pd metals supported over WP₂O₇.

Material and Methods

Preparation of catalysts: The starting materials was a mixture of WO₃ and (NH₄)₂HPO₄, taken with the molar ratio of 1:4. The

mixture was grounded and put into a porcelain crucible. The mixture was heated using an electric furnace at two sequential temperatures. At first temperature, about 873 K, the mixture was held for 2 h until (NH₄)₂HPO₄ decomposed and reacted with WO₃. The resulted product was cooled to r.t. and bi-distilled water was added. This mixture was heated up to 673 K and held with stirring for 2 h. The dark solid obtained was dissolved in hot water to recover microcrystalline powder. The microcrystals were filtered and dried in thermo-programmed desiccator at 373 K for 6 h. For preparation of Pt or Pd metal supported catalysts, the microcrystalline powder (0.5 g) was impregnated with the preset quantity of 8 mM aqueous solution of H₂PtCl₆ or PdCl₂ in order to reach 0.5 wt. % load of Pt or Pd. The solutions were evaporated from the samples and obtained powder was dried in thermo-programmed desiccator at 373 K for 1 h. The powders impregnated with Pt or Pd were packed within quartz wool layers inside a flow reactor and were reduced in a gas mixture H₂:Ar = 10:90 vol. % (GSV = 10⁻⁴ m³/min) at 673 K for 1 h. The reduced samples, denoted further as 0.5% Pt/WP₂O₇ and 0.5% Pd/WP₂O₇, were cooled and stored under ambient conditions. To compare these samples with traditional Pt(Pd)-catalysts, 0.5 wt. % load of Pt or Pd metals were supported over α-Al₂O₃ (S_{sp} = 3.6 m²/g) in the same way as reported above. These catalysts are denoted further as 0.5% Pt/Al₂O₃ and 0.5% Pd/Al₂O₃.

Characterization of catalysts: The specific surface area (S_{sp}) was determined by means of Ar physisorption at 77 K. W and P content in the microcrystalline powder obtained was determined by X-rays fluorescence (Philips X'Unique II 1480). The powder X-ray diffraction (PXRD) patterns of grounded samples were collected using a Philips PW 3710 diffractometer (filtered CuKα_{1,2}-radiation, λ = 1.7903 Å). The phase identification was performed by matching experimental PXRD patterns to the powder diffraction file (PDF) ¹¹. The morphology and elemental analysis of the catalysts were determined using a Jeol XA 88002

scanning electron microscope (SEM) equipped with a Oxford Inca 350 energy dispersive X-ray (EDX) spectrometer.

Catalytic activities: The catalytic activity in H₂ oxidation was examined in a flow U-type reactor at atmospheric pressure. 0.5 g of the sample powder (fraction 0.2–0.5 mm) was packed between layers of quartz wool and formed a uniform catalyst bed inside a glass tube of the reactor. The reactor with the sample within was immersed into a bath of a thermostat. The thermostat was programmed to heat and to cool the bath according to a defined procedure in the temperature range 273–380 K. A tube furnace was used to heat the reactor up to 800 K.

The temperature of the catalyst bed is measured by a thermopile situated in the center of the bed and connected to a digital displayer. The composition of the reaction gases mixture was monitored in the reactor inlet to a mixture H₂:O₂:Ar = 1:20:79 vol.%, GSV = 10⁻⁴ m³/min. At the catalytic tests, the reaction temperature was increased from 273 K to whatever temperature was necessary to achieve complete H₂ conversion (X(H₂)) to H₂O. The first temperature increase refers to the pretreatment stage. This procedure was then repeated for at least two times in order to reach a steady temperature at 100% H₂ conversion (T_{100%}(H₂)), which was used as a measure of the catalytic activity. The reactor outlet was sampled sequentially and gas chromatography analysis of the composition of the effluent gas mixture was achieved in a molecular sieve 5A packed column of a Shimadzu GC-2014 chromatograph (Ar carrier gas).

Results and Discussion

The X-rays fluorescence results for the microcrystalline powder obtained were as follow; found: W, 48.8%; P, 16.3%; theoretical: W, 51.4%; P, 17.3% for WP₂O₇. The PXRD patterns of the powder of WP₂O₇, 0.5% Pt/WP₂O₇ and 0.5% Pd/WP₂O₇, the latter is depicted on figure-1, are similar and typical for cubic diphosphates MP₂O₇^{11,12}.

No crystalline phases of metallic Pt or Pd¹¹ were found from the PXRD patterns due to the metals low concentration in the catalysts, which is below the instrument detection limit. The S_{sp} values of the samples 0.5% Pt/Al₂O₃ and 0.5% Pd/Al₂O₃ are the same as for the initial α-Al₂O₃. S_{sp} reaches the value of 2.0 m²/g for 0.5% Pt/WP₂O₇ and for 0.5% Pd/WP₂O₇. Pure WP₂O₇ with S_{sp} = 1.0 m²/g shows no prominent activity in the H₂ oxidation at low temperature as it is shown in figure-2. The full symbols in the figure-2 correspond to X(H₂) obtained from the measurements on heating, the open ones on cooling.

The X(H₂) of 5 and 25% reach over WP₂O₇ at 520 K and 725 K, correspondingly. Figure-3 show that the temperature of a certain H₂ conversion (T_{X(H₂)}) over 0.5% Pd/WP₂O₇ is about on 40 K lower than that over 0.5% Pt/Al₂O₃. The temperature hysteresis of X(H₂), can be seen on the figure-3, is typical for Pt or Pd metals supported on oxides¹³.

Figure-4 shows that T_{X(H₂)} over 0.5% Pd/WP₂O₇ is 40–50 K lower than over 0.5% Pd/Al₂O₃.

It is clearly seen from these figures that 0.5% Pt/WP₂O₇ and 0.5% Pd/WP₂O₇ catalysts show excellent H₂ conversion with T_{100%} = 335–338 K, their activity in H₂ oxidation is close. The temperature hysteresis loop becomes wider if compare its width for the platinum metals supported on WP₂O₇ and on Al₂O₃. The platinum group metals supported over WP₂O₇ are more active in H₂ oxidation than supported over inert carrier Al₂O₃. So, it could be conclude that enhanced activity is attributed to synergistic effect between Pt (Pd) metal and WP₂O₇.

The impregnation method¹⁴ used for the platinum metals (Pt, Pd) supporting on WP₂O₇ and α-Al₂O₃ gives a wide spectrum of supported metals particles from nanosized to micrometric. Pt metal particles of different dimensions were registered by EDX Pt Lα1 mapping, typical mapping of a part of catalyst surface can be seen on figure-5.

Non-uniform distribution of Pt or Pd confirms by EDX data registered from selected surface area. For example EDX spectra from areas 1 to 6, depicted on the figure-5, show from 0.15 to 0.65 at. % Pt. The same observation is clear also for Pt or Pd supported on α-Al₂O₃. So, the effect of the platinum metals dimension on the catalytic activity could not be clearly estimated from the data.

Conclusion

WP₂O₇ was prepared by convenient technique was used as support for platinum group metals. The supported catalysts were characterized by PXRD, SEM-EDX, Ar physisorption, and tested in the H₂ oxidation. The Pt/WP₂O₇ and Pd/WP₂O₇ catalysts show higher activity than traditional Pt and Pd catalysts supported over inert carrier α-Al₂O₃. Enhanced activity of the Pt/WP₂O₇ and Pd/WP₂O₇ catalysts is attributed to the synergistic effect between platinum metal (Pt or Pd) and WP₂O₇.

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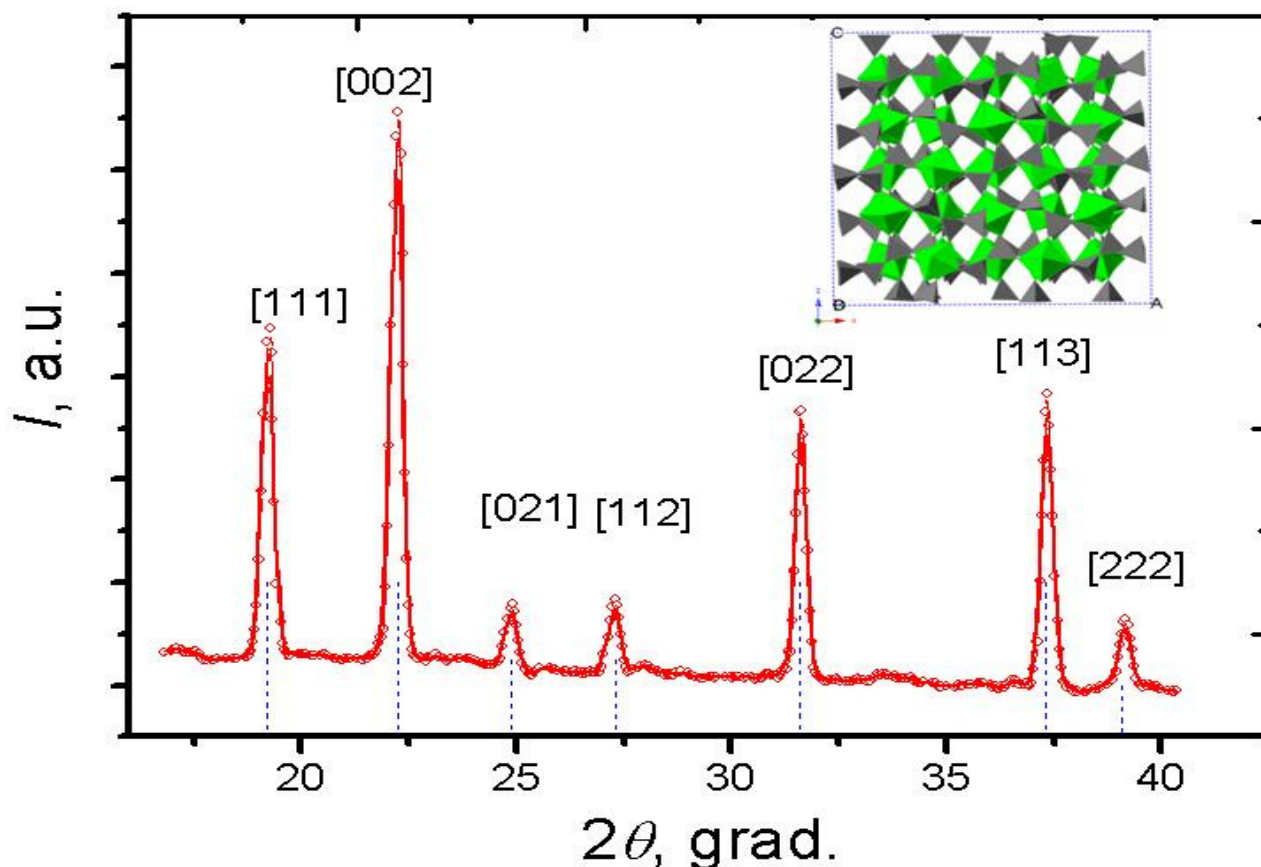


Figure-1

PXRD patterns of the 0.5% Pd/ WP_2O_7 catalyst, the insert shows the perspective view of WP_2O_7 unit cell directed on [010]

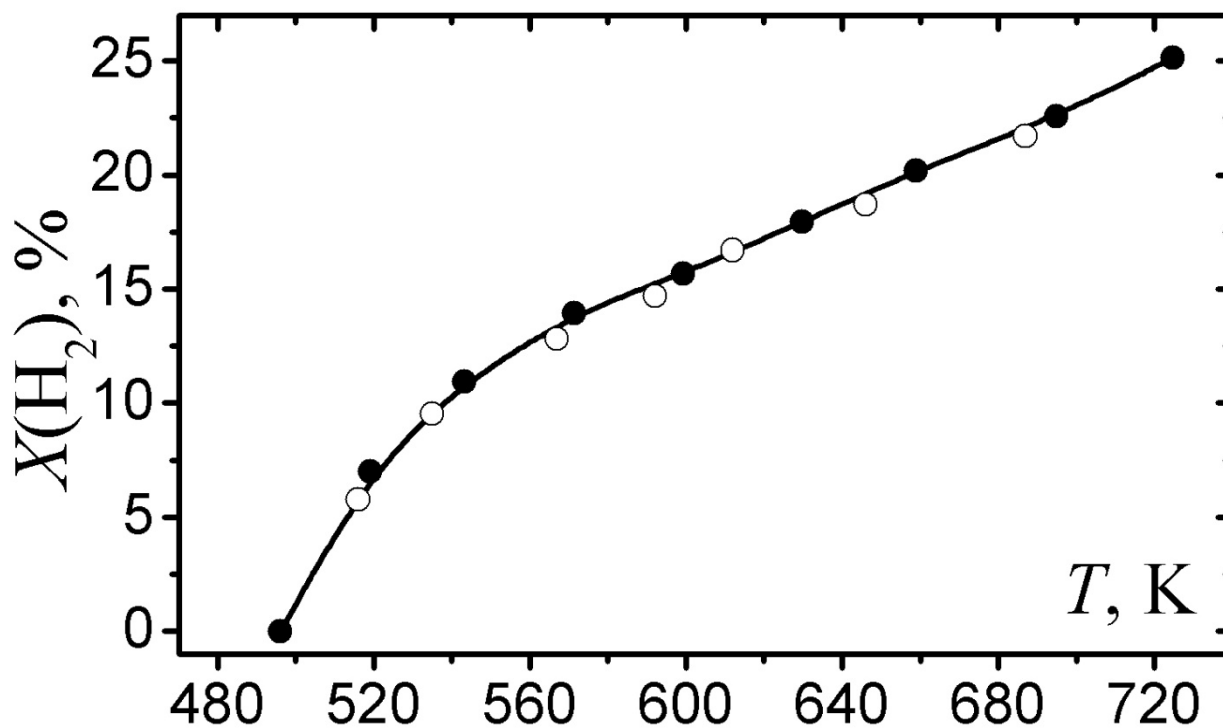


Figure-2
H₂ conversion over WP₂O₇ against the temperature

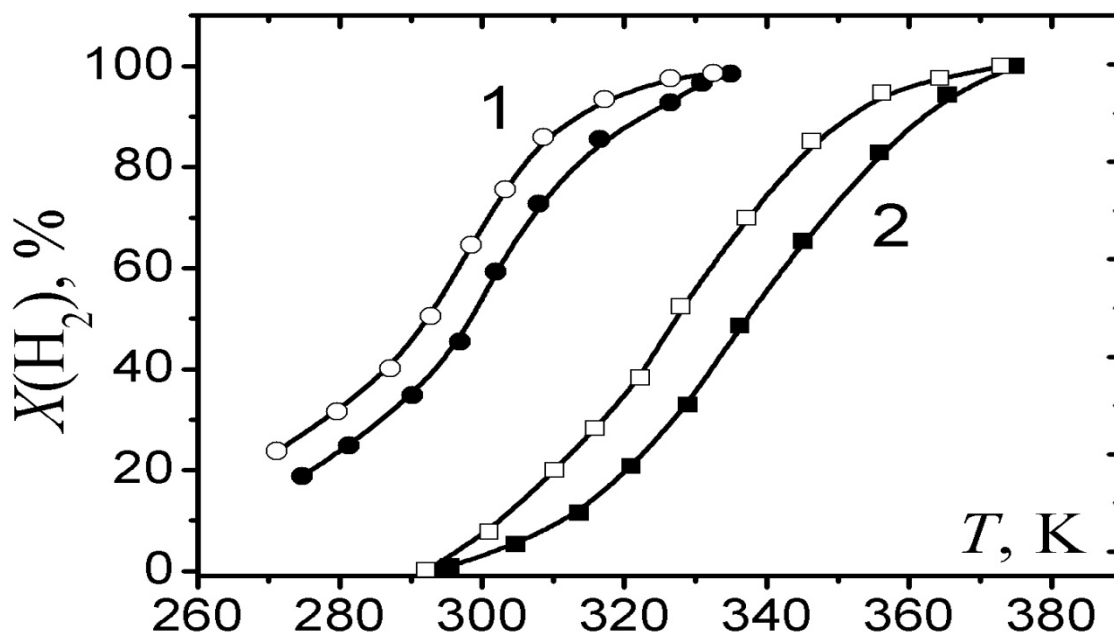


Figure-3
H₂ conversion against the temperature over catalysts: 1) 0.5% Pt/WP₂O₇, 2) 0.5% Pt/Al₂O₃

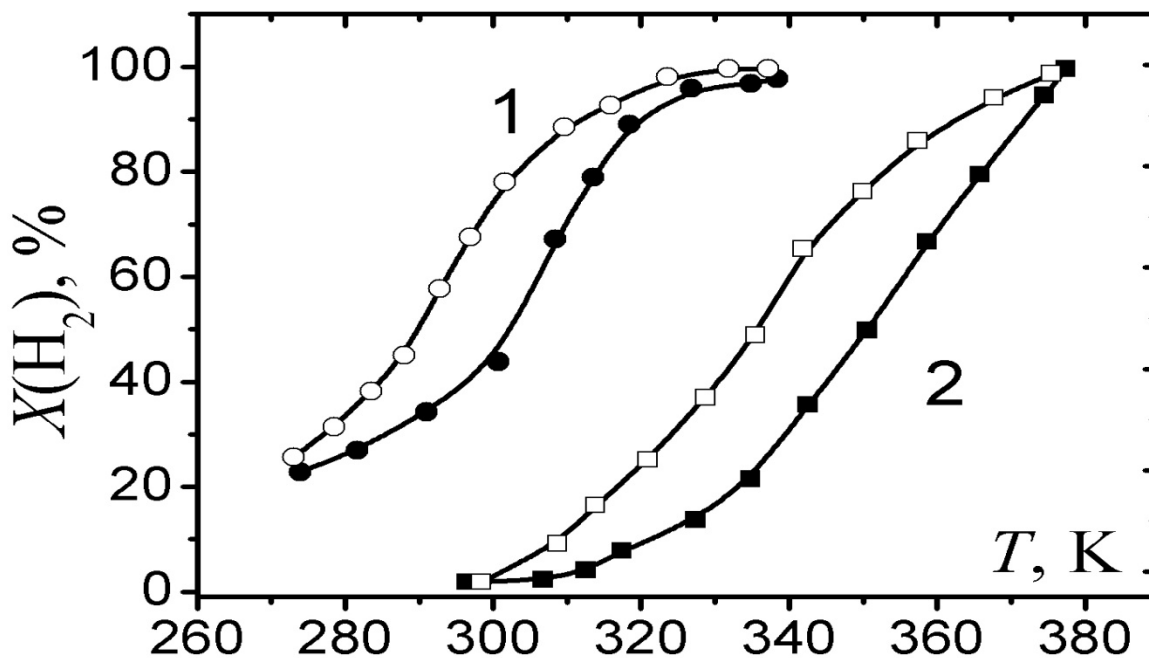


Figure-4
H₂ conversion against the temperature over catalysts: 1) 0.5% Pd/WP₂O₇, 2) 0.5% Pd/Al₂O₃

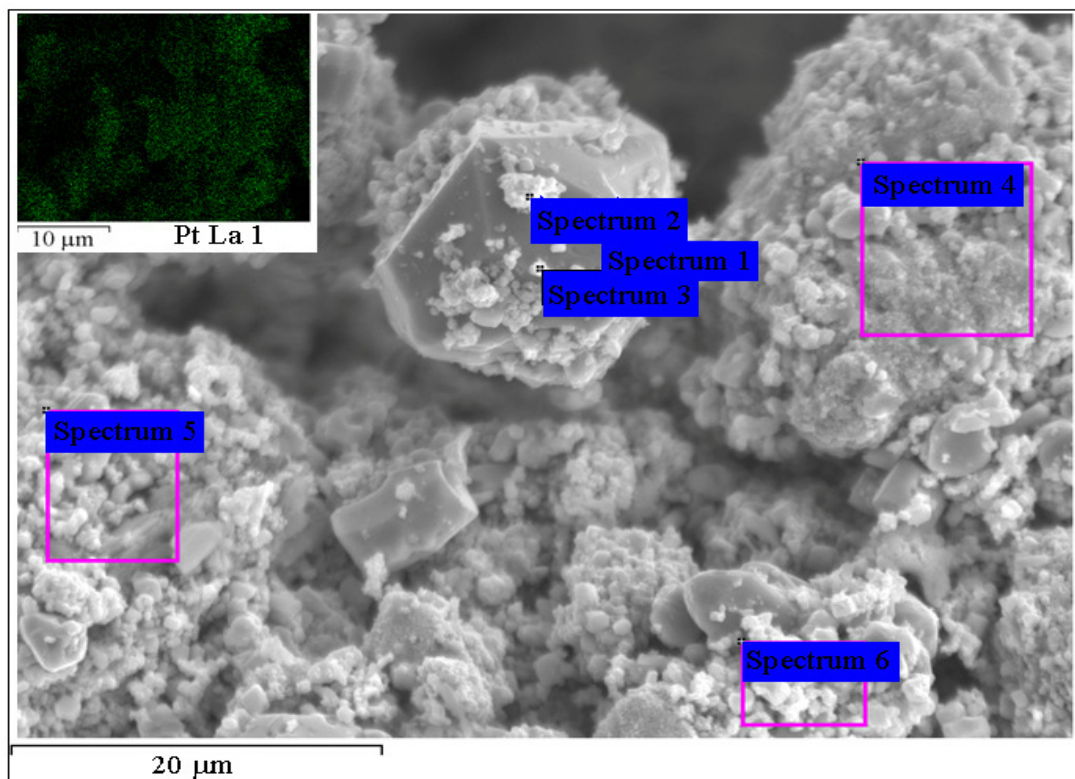


Figure-5
SEM-EDX microphotos of catalyst 0.5% Pt/WP₂O₇, the insert shows EDX Pt L α 1 mapping of surface